# Neuma DOORS



# Redefining the home, one door at a time...



# Neuma

Company Introductionpage 4
Technically Advanced Designpage 5
Hinged Patio Doorspage 6 Design Featurespage 6 Hardware & Design Optionspage 10 Vented Sidelight Featurespage 12 3/4 Lite Panel Featurespage 13
Gliding Patio Doorspage 24
Design Featurespage 26
Hardware & Design Optionspage 28
Transompage 34
Hurricane / Impact Doorspage 38
Glazing Optionspage 4
Pre-finished Optionspage 43
Neuma Classic Doorspage 44
Design Featurespage 46
Door Design Specifications page 48
Test Resultspage 49
Units and Dimensionspage 52
Patio Door Slab Dimensions page 64
Warranty Overviewpage 7



# **Technically Advanced Design**



### **Quality and Service**

Neuma Doors has combined 25 years of creative design, research and development and production superiority, all of which enables us to offer a wide array of the world's leading fiberglass patio-door entry systems. This level of product excellence has been made possible by the design and development of the newest and most-advanced door-manufacturing facilities in the world. Neuma Doors' unparalleled level of product quality has been reinforced with an unstinting investment in the training and performance of our staff to ensure that the requirements of each customer are fulfilled to the highest level humanly possible.

### **Tight Production Control**

Neuma Doors has built exhaustive quality control into every step of the production sequence to insure the highest possible quality at each and every step of the process, from design concept, to final assembly, to customer service. This vertically integrated approach gives us incredible control over the quality and costs of raw materials, manufacturing, fabrication and distribution. Our tightly controlled comprehensive approach allows us to guarantee excellence in quality and a lifetime of dependability for each component of every door system we sell.

### **Technical Superiority**

The industry-unique quality of Neuma Doors is guaranteed by 15 technical patents, which ensure our position as an industry leader in design, manufacturing and the fabrication of fiberglass patio door systems for the foreseeable future. We continually strive to give homeowners a product that will offer the look and feel to complement today's sophisticated home designs, as well as staying well ahead of the industry in design innovations, the adoption of new materials and advanced production techniques that will keep us on the leading edge of our industry.

It is our mission to redefine and raise the North American market expectations in the door industry by supplying an affordable product of unsurpassed quality, innovation and durability.

Our advanced door design protects every Neuma Door Patio Door System from water infiltration on all sides, which prevents warping, delamination, rotting and the development of mold and mildew.

## **Benefits:**

- 1. High-Impact Fiberglass Door skins.
- 2. Full composite frames with each and every door system.
- 3. High performance composite jambs for higher impact and water protection.
- 4. Hinged doors have sweeps with three layers of weather stripping.
- 5. Center hinged door jambs include screen channels
- 6. Our gliding doors feature a unique interlocking seal for superior performance.
- 7. Waterproof composite edging.
- 8. Both hinged and gliding doors feature innovative weep-hole cover and threshold design.



# An open door to a better quality of living ...





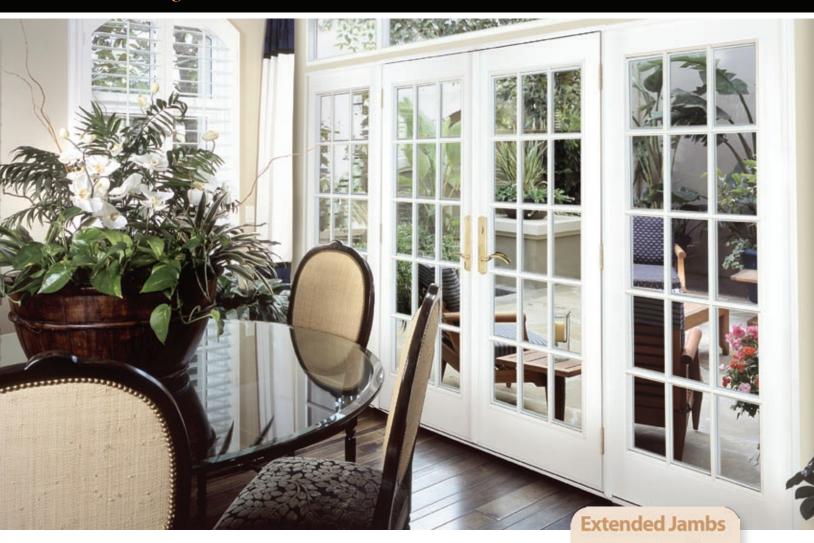
# Hinged Patio Doors

Neuma Doors provides a unique selection of old-world, traditional and modern elegance to your home. Offering incredible safety, visibility, durability and ease of maintenance.

Our doors provide the attentionto-detail and uncompromising beauty which clearly reflects the craftsmanship and elegance of your home.

Our doors provide a unique finishing touch to your home, while giving you easier and more secure access.

# Hinged Patio Doors Design Features



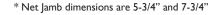
#### Fram

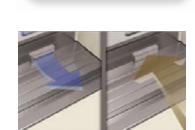
- Frames are made of composite material with a smooth exterior and interior finish.
- Optional wood grain finish is available. Exterior wood grain is special order.
- Frames are available in 4-9/16" or 6-9/16"\*.
- Center Hinged Door Jambs include screen channels.
- Thresholds have superior draining systems to channel water away from the door.

### **Panel**

8

- Pre-finished wood grain doors are available in a wide variety of colors.
- Smooth surfaces can be painted and textured surfaces can be stained.
- The polyurethane foam core is 100% CFC-free.
- Standard doors have smooth white exterior and smooth white interior.
- Optional wood grain textures are available. Exterior wood grain is special order.
- Strong and durable fiberglass skins will not rust, dent, split or rot.
- Full-length composite edging increase water and moisture protection.
- Bottom sweeps have superior weather stripping design.





Our superior threshold construction and unique weephole design allow water to drain away from the interior while preventing dirt and dust from getting in your home.



# Hinged Patio Doors Hardware & Design Options



### **Hardware**

- All hardware components are precisely designed and machined for Neuma Doors.
- Handleset colors come with coordinating sills, except for Satin Nickel and White which come with anodized aluminum sills.
- Multi-point lock systems are available for all patio systems, standard on 8' patio doors.
- HPVD handleset options are only available in the Royal style handleset in Gold or Satin Nickel finishes.

### Tiffany Series











# Hinged Patio Doors Vented Sidelight Features

Vented sidelights

craft-designed

thumb-turn.

feature a

# Hinged Patio Doors 3/4 Lite Panel Features

4. Special order pre-finish options feature a refined

panel only.

Mahogany wood grain pattern unique to our 3/4 lite

7/8" (standard) Simulated Divided Lites

2

Smooth White

interior and exterior

finish is standard on

all doors, including the 3/4 lite panel.



# Hinged Patio Doors Our Signature Fiberglass

## Single & Double Hinged Door

Height
6'-8", 6'-11" and 8'-0"
Single Hinged Width
2'-6", 2'-8" and 3'-0"
Double Hinged Width
4'-0", 5'-0", 5'-4" and 6'-0"





# Hinged Patio Doors

Our Signature Fiberglass

## **Center Hinged Door**

Height 6'-8", 6'-11" and 8'-0" Width 4'-0", 5'-0", 5'-4" and 6'-0"





# Hinged Patio Doors Our Signature Fiberglass

## Single & Double Hinged Door with Grilles

Height
6'-8", 6'-11" and 8'-0"
Single Hinged Width
2'-6", 2'-8" and 3'-0"
Double Hinged Width
4'-0", 5'-0", 5'-4" and 6'-0"





# 3/4 Light Panel Our Signature Fiberglass

## 3/4 Lite Patio Door

### Height

6'-8" and 8'-0" available on inswing and outswing, 6'-11" (inswing only)

Single Hinged Width

2'-6", 2'-8" and 3'-0"

Double Hinged Width

5'-0", 5'-4" and 6'-0"





# Vented Sidelight Our Signature Fiberglass

## **Vented Sidelight**

Height 6'-8"

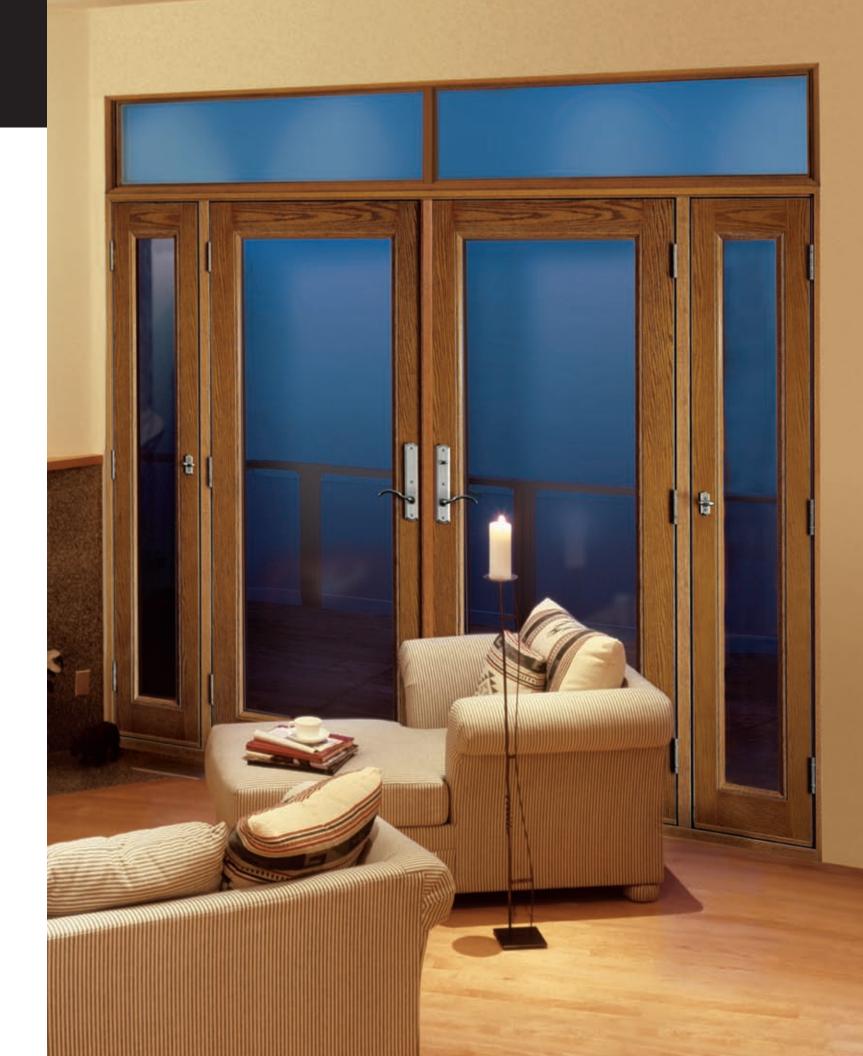
Width

5'-0", 6'-0" and 8'-0"

• Blinds between the glass option available on both sidelights and main doors.







# Enjoy a simple elegance





# Gliding Patio Doors

Neuma Doors Patio Door systems are engineered to the highest level of craftsmanship. Our products demonstrate a superior design and incredible engineering.

Neuma Doors provide a unique combination of old-world, traditional and modern elegance to your home, while offering incredible safety, visibility, durability, ease of maintenance and easy access to your home.

27

# Gliding Patio Doors Design Features



#### Frame

- Composite frames come standard in a smooth finish, wood grain is available upon request.
- Interior wood grain is standard. Optional exterior wood grain finish is available by special order.
- Frames are available in 4-9/16", 6-9/16"\*.
- Jambs include screen channels
- Stainless steel sill track to reduce friction and prevent corrosion.
- Specially designed weep-hole covers allow water to drain away from the door while keeping dust and dirt out.
- Our superior weather stripping offers excellent air/water tightness to the entire unit.

### **Panel**

- The polyurethane foam core is 100% CFC-free.
- Doors come standard with the smooth white finish, wood grain is available upon request.
- Full-length composite edges increase water and moisture protection.
- The interlock has dual flexible strips to seal the gap between panels.
- Stainless tandem rollers under the active panel are adjustable for better installation.



<sup>\*</sup> Net Jamb dimensions are 5-3/4" and 7-3/4"

# Gliding Patio Doors Hardware & Design Options



### **Hardware**

- Standard Lock systems are installed on 6'8" and 6'11" doors (multi-point lock upgrade available)
- The multi-point lock system installed standard on all 8' height doors
- Retractable screens have been specially designed for Neuma Doors
- HPVD handleset options are only available with the Standard handleset design in Gold Brass or Satin Nickel

#### Standard Handleset











Gold Brass

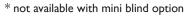
Satin Nickel

Dark Brown

White

Straight Handleset (Exterior Option Only)











Precisionengineered single mortise hookstyle lock and keeper come standard on Neuma's 6'8" and 6'11" door units.

Available in Satin Nickel and Gold Brass only.

### Multi-point system

Stainless steel plates provide excellent corrosion resistance, enhance performance, ensure smooth operation and provide you with the best security value. Available in

Satin Nickel and

Gold Brass only.



doors come standard with our multi-point lock system. Unique to our 8'0" gliding door units is it features a 3 hook lock and keeper design to maintain the level of security you expect from Neuma.

> Available in Satin Nickel and Gold Brass only.

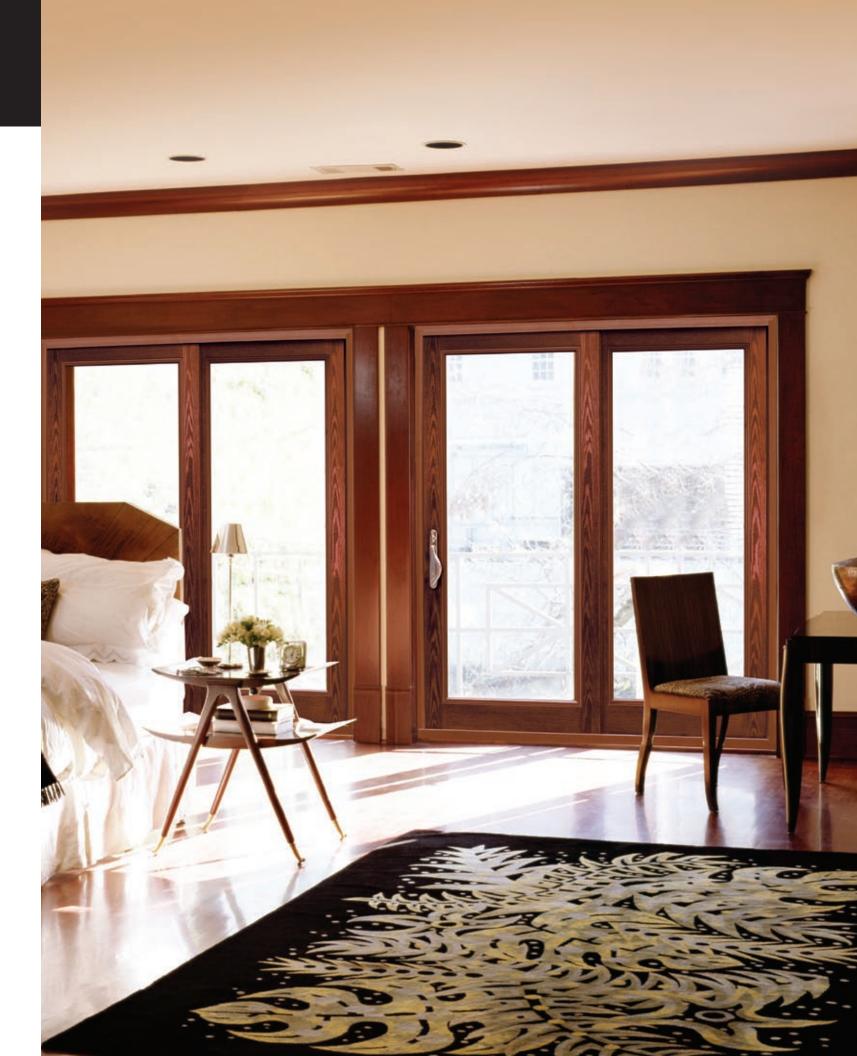




# Gliding Patio Doors Our Signature Fiberglass

Height 6'-8", 6'-11" and 8'-0" Width 5'-0" 6'-0" and 8'-0"





# Gliding Patio Doors Our Signature Fiberglass

## **Gliding Patio Door**

Height 6'-8", 6'-11" and 8'-0" Width 10'-0" and 12'-0"





# Open your imagination ...





## Transom

Neuma Doors are designed to add the maximum light to your home, and our transoms allow another source of additional light into the room to enrich your living.

# Transom Design Features

- Frame components are made of composite material with a smooth paintable finish or an optional wood grain finish
- Direct Glaze Transoms and Sidelights have glass directly set into frames for maximum light and a larger viewing area
- Frames are available in 4-9/16" and 6-9/16"\* depth to match door units
- Custom transom and Sidelights are special order and shipped separately



## **Glazed Transom** (special order only)







Safety and Security...





## Hurricane Impact Rated Doors

Neuma Doors is leading the door industry offering you the best protection from wind-borne debris allowing you to enjoy the coastal views and reducing the catastrophic losses experienced with extreme weather.

No need to compromise looks when it comes to safety, security and protection for your home. Neuma Hurricane Impact Doors will give your home year round protection without the need for expensive roll-down or accordion style shutters.

# Hurricane Impact Series

One of the major causes of damage in any major storm is the wind and the debris carried with these high winds. Everything becomes a high-velocity missile when it is picked up and hurled towards your home during violent weather. Neuma's Hurricane Impact door systems help to prevent such dangerous objects from entering your home and providing an opening to water, high winds and even more debris.

Neuma's Hurricane and Impact Rated Patio Doors represent a quantum leap in protecting property and people during hurricanes and violent storms. Neuma Doors provide architects, designers, builders and homeowners a superior choice in terms of safety, value, quality and product performance,

Our high-impact fiberglass panels stand up to the harshest treatment, and are more resistant to denting than traditional

metal doors. If the glass is broken, our standard I" Insulated Laminated Impact glass maintains its integrity thanks to the vinyl interlayer which remains in the door frame. Unlike most of our competitors, Neuma offers our I" Insulated Laminated Impact glass standard in our Hurricane Impact Series.

Neuma's Impact Rated doors pass the Texas Department of Insurance and Florida Building Code 2004 certified in both impact and non impact fiberglass doors.

If a home has been following breached through

breached through a broken door or window, wind can then enter. This causes an increase in pressure that can lift the roof and push the walls



outward.

Neuma Doors' have also passed the following tests:

- Miami Dade County N.O.A. 06-0411.04
   Expiration Date: Aug.17, 2011
- Miami Dade County N.O.A. 06-0411.05 Expiration Date: Aug.31, 2011
- Miami Dade County N.O.A. 05-0921.10 Expiration Date: Aug.03, 2011
- Miami Dade County N.O.A. 08-0416.04
   Expiration Date: Sept. 18, 2013)

Neuma Doors impact glider & inswing hinged fiberglass doors can withstand windstorm of over 145mph, and our impact outswing hinged door can withstand as high as 170mph. ( AAMA / NWWDA 101 / I.S. 2-97 )

Another unique feature to a Neuma door is the removable glazing that allows the glass to be replaced if it is broken. Most of the other impact

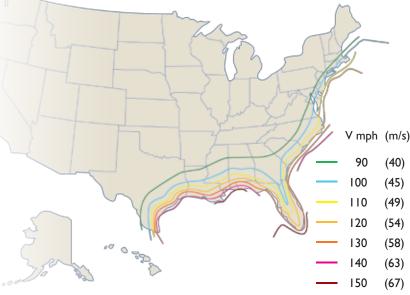
rated doors on the market would have to have the entire door unit replaced if the glass was damaged.

With a wide variety of door styles, design options and configurations - Neuma Doors are an affordable option to expensive roll-down or accordion style shutters.

### Wind Zone Map

Areas subject to hurricane-force winds. Wind-borne Debris Regions as determined by the International Building Code.

Neuma Doors impact gliding & inswing hinged fiberglass doors can withstand windstorm of over I45mph, and our impact outswing hinged door can withstand as high as I70mph. (AAMA / NWWDA I01 / I.S. 2-97)



Note: The above wind zones are approximate. Please refer to the International Building Code for precise locations.

# Glazing Options

## Think of it as invisible insulation

### **Insulated Glass**

The insulating effect of your doors has a direct impact on how your rooms feel. Our glazing options provide not only a beautiful entry, but also a reliable barrier against the heat and damaging rays of the hot sun.

Each double pane Low-E glass option provides gas filled insulation to prevent the transfer of heat, keeping heat in during the winter and out during the summer.

Available LoDz glass options are designed to reflect ultraviolet light, not only keeping interiors cooler or warmer but also protecting interior furnishings from fading. Warm edge spacers help to keep the panes at the correct distance apart while reducing heat flow and preventing condensation.

Keeps the cold weather out and the warm air in during the winter

Rejects the sun heat & damaging UV rays in summer





### LoĒ<sup>2</sup>-272 glass, the clearest choice for total comfort

Provides all year comfort and protection at 20 below or 110 in the shade. Lo $\bar{E}^2$ -272 blocks enough solar heat that cooling loads can be cut by 25% or more compared to ordinary low-E and clear glass. This high solar heat gain can contribute to more than 50% of air-conditioning costs.

### LoĒ<sup>2</sup>-240 glass, glare back at the sun

The solution to solar glare and thermal discomfort start's with  $Lo\bar{E}^2$ -240. Uncontrolled sunlight can be an offender by bringing thermal discomfort and creating visual glare.  $Lo\bar{E}^2$ -240 glass provides a great combination of aesthetic appeal along with energy savings and indoor comfort.

### LoĒ<sup>3</sup>-366 glass, the new standard in ultimate performance glass

An unprecedented 3 layers of silver results in a clear coating that blocks the solar heat gain, reflects heat and lets the light stream in given you the ideal balance of solar control and high visibility. LoE<sup>3</sup>-366 is also the perfect choice for cold weather climates helping to keep an higher inside glass temperatures in cold weather dramatically improving any thermal discomfort from the cold outside air.

# Your first choice for protection

### **Insulated Laminated Impact Glass**

Laminated glazing for the greatest protection from life's storms. Neuma Doors impact and hurricane glazing gives you and your home the best level of security and assurance.

During windstorms and hurricanes, wind borne wreckage can impact windows, with gusting, pervasive winds to follow. The broken glass fragments adhere to the interlayer and maintain the homes defense from the wind, rain and forced entry. Laminated impact glass adds security and cannot be cut from one side only.

# **Door Design Options**

### **Grilles Between Glass (GBG)**

We install a flat white 3/4" grille between the two layers of glass inside the air space. GBG are available in 10, 12, 15 and 18 lite classic colonial patterns. Grilles between glass to reproduce the look and feel of divided lights while keeping the energy efficiency of full size glazing panels.





### **Simulated Divided Lites (SDL)**

Neuma doors simulated divided lites option gives you the classic look and feel of a true divided lite door. Our 100% composite 7/8" simulated divided lite grills are fixed permanently to both the inside and outside glass surfaces, providing higher energy efficiency than individual panes of glass. Simulated divided lights can be ordered with or without our grills between the glass option and are available for 5/8", 3/4" and 1" glazing options. SDL bars are available in both smooth and woodgrain texture.

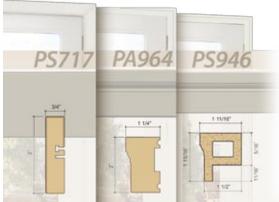
### **Blinds Between the Glass**

Neuma Doors flush glazed blinds between the glass options gives you a cordless tilt, raise and lower operation. This cordless design gives you maximum safety protection for your children and pets. Sealed glazing units protect the blinds from dust and damage and help maintain the clean seamless look of your door. Our sealed blind between the glass glazing units also help maintain and maximize your energy efficiency. You are in control of your privacy and the amount of light coming into the home and can keep the full view when you choose to enjoy it. Not available with impact or LowE glass. I" insulated glass clr/clr only.



### **Brick Molding**





# **Pre-finished Option Standard Door Colors**

### Available pre-pigmented or pre-stained colors



<b>Standard Finish.</b> Standard finish on all of Neuma's Patio Doors.	For an addit There is an a need for fini painting or	or an additional cost, Neuma Customers can have their patio doors customized with the following pre-finish combinations. here is an additional 6-8 week turnaround time on pre-finished orders. This option saves time and money by eliminating the eed for finishing on-site. Our smooth white and white wood grain is pre-pigmented, completely eliminating the need for ainting or staining. Additional combinations are available as a special order through your Neuma Doors' representative, and will have higher costs and longer turnaround times due to the extra level of customization required.									
002	3N2	300	3MF	3M2	3RF	3R2	3KF	3K2	003	302	Color Code
Smooth White	Unstained	Unstained	Dark Mahogany	Dark Mahogany	Golden Oak	Golden Oak	Medium Oak	Medium Oak	White Wood Grain	White Wood Grain	Interior
Smooth White	Smooth White	Unstained	Dark Mahogany	Smooth White	Golden Oak	Smooth White	Medium Oak	Smooth White	White Wood Grain	Smooth White	Exterior

All colors in this catalog are computer-generated images and have been replicated as accurately as possible

# CHOICE Can be stained or painted to other colors

### **Painting and Staining Guidelines**

- Consult your local paint professional when choosing the right paint for our Smooth White Finish. Painting specialists in your area will know the best product for your regional environment.
- For a professional-looking wood finish, we recommend using Zar™ stain or an equivalent gel stain.

# Stylish and Economical...





# Neuma Classic<sup>TM</sup> Doors

Neuma Doors' commitment to design excellence continues in our newest line of patio door systems to meet the building industry's growing needs.

Neuma Doors introduces our
Neuma Classic™ selection of patio
door systems which successfully
blends style, efficiency and
economy for today's homes.

# **Neuma Classic Patio Doors Design Features**







Interior Ready to be Finished Wood arain



White Finish

### Hardware

- Your choice of either Satin Nickel or Dark Brown.
- Sills and Hinges coordinate with the door's handle set color.
- Stainless steel hinges to resist corrosion.
- One-point lock system with stainless steel plate to resist corrosion.
- Top and bottom flush bolts.

### Each door unit comes standard with:

- Full Composite Frames and Door Panels to resist the elements and regular usage.
- 4-9/16" \* jambs which meet standard construction requirements.
- Energy Efficient LoE<sup>2</sup> 272 Glass.
- Interlock Weather-stripping to provide a tight and continuous seal.
- Jambs include screen channels. Sliding screens are available by special order.
- Interior wood grain finish can be painted or stained.
- Energy Star rated for all 50 States. Not eligible for the 2009 Energy Tax Credit.



The Neuma Classic line of doors are not available in Impact Rated units. Blinds Between the Glass is only available on the 5'w x 6'8"h and 6'w x 6'8"h door units.

# **Door Design Specifications**

### **Hinged Doors**

#### General Information

- Standard units come with Smooth White Interior /Smooth White Exterior, LoE<sup>2</sup> 272 Glass, stainless steel hinges, and 4-9/16" jambs.
- Multi-Point Locks come standard on all 8'0" doors.
- Smooth White Finish refers to door panels that do not have a wood grain texture.

### Components

- Standard Lock sets and multi-point lock sets are not reversible.
- 6'8" and 6'11" height door units are available with 10 lite (2x5) or 15 lite (3x5) grids. The 6'8" and 6'11" 3/4 Light door units are available with 8 lite (2x4) or 12 lite (3x4) grids.
- 8'0" height door units are available with 12 lite (2x6) or 18 lite (3x6) grids. The 8'0" 3/4 Light door units are available with 10 lite (2x5) or 15 lite (3x5) grids.
- Gold Brass and Dark Brown hardware comes with matching sills. Satin Nickel and White come with an aluminum sill.
- 3/4 Light panels are not available on 6'11" Outswing doors.

#### Standard Impact Rated Doors

- Standard units come with Smooth White Interior / Smooth White Exterior, LoE<sup>2</sup> 272 laminated glass, stainless steel hinges, and 4-9/16"
- HPVD handleset and lock ONLY available in the Royal Series style and either Satin Nickel or Gold Brass finishes.

### Miami Dade County Impact Rated

- Miami-Dade County impact rated units are tested under TAS 201, 202, 203 and are certified for Miami-Dade NOA.
- Assembled with reinforced fiberglass panels to meet Miami-Dade (NOA) requirements.

#### Fixed Panel Units

• Standard units come with Smooth White Interior / Smooth White Exterior, LoE<sup>2</sup> 272 glass, and 4-9/16" jambs.

### **Gliding Doors**

#### General Information

Standard units come with Smooth White Interior /Smooth White

- Exterior, LoE<sup>2</sup> 272 Glass, and 4-9/16"
- Multi-Point Locks come standard on all 8'0" doors. All 4 panel units, or any door unit that measures over 10' in width is shipped Knock-Down
- · Smooth White Finish refers to door panels that do not have a wood grain

### Components

- Standard Lock sets and multi-point lock sets are not reversible.
- 6'8" and 6'11" height door units are available with 10 lite (2x5) or 15 lite (3x5) grids.
- 8'0" height door units are available with 12 lite (2x6) or 18 lite (3x6)
- · All hardware comes with a white sill.

### Standard Impact Rated Doors

- Standard units come with Smooth White Interior / Smooth White Exterior, LoE<sup>2</sup> 272 laminated glass, stainless steel hinges, and 4-9/16" jambs.
- HPVD handleset and lock ONLY available in either Satin Nickel or Gold Brass finishes.

#### Miami Dade County Impact Rated

- Miami-Dade County impact rated units are tested under TAS 201, 202, 203 and are certified for Miami-Dade
- · Assembled with reinforced fiberglass panels to meet Miami-Dade (NOA) requirements.

#### Fixed Panel Units

• Standard units come with Smooth White Interior / Smooth White Exterior, LoE<sup>2</sup> 272 glass, and 4-9/16" jambs.

#### **Neuma Classic**

#### General Information

- · Standard units come with Unstained Wood Grain Interior /Smooth White Exterior, LoE<sup>2</sup> 272 Glass, stainless steel hinges, and 4-9/16" jambs.
- Smooth White Finish refers to door panels that do not have a wood grain texture.

#### Components

- · Lock sets are only single lock
- · Door units are available with 10 lite (2x5) or 15 lite (3x5) grids.

• 3/4 Light panels are not available.

### **Vented Sidelight**

#### General Information

- · The unit comes fully assembled, and standard units come with Smooth White Interior Smooth White Exterior, LoE<sup>2</sup> 272 Glass, stainless steel hinges, standard dead bolt and latch on the main door, multipoint locks on the sidelights, fixed screens on the sidelights and 4-9/16" jambs.
- Multi-Point Locks are available for the main door as an option.
- Vented Sidelights are available in 6'8" height only, internal grid patterns in 10 lite (2x5) and 15 lite (3x5) are available for the main door panel.
- Smooth White Finish refers to door panels that do not have a wood grain
- · Inswing only.

### **Special Orders**

### All Special Orders Require 6-8 weeks lead time

• Finish options other than Smooth White Interior / Smooth White Exterior are Special Order and require the 6-8 week lead time. More time is required if a special combination is requested. This includes all Pre-finish options, white wood grain panels on one or both

### Blinds

Blinds Between the Glass is not available with any of the Low E or Impact Rated glass options.

#### **Transom**

- Our standard transoms can be stacked over our Neuma doors and create many standard combinations.
- · Note: the installation of Neuma Transoms is the sole responsability of the Distributor, constractor, Builder owner or Home owner (consumer).
- · Special grid patterns to match our Neuma Doors are the sole responsability of Distributors, contractor, Builder owner or Home owner.

# **Test Results**

### Hinged Patio Doors Inswing - AAMA Test Results (Full Lite Panel)

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	F.B.C. & T.D.I. Approval No.
3068, 30611, L/R	DP 40	+82.5/-90	6.0	0.03		FL12624.1 (v. 2007)
6068, 60611, LP/PR	DP 40	+82.5/-90	6.0	0.03	HGD-R40	FL6715.1 (v. 2007)
6068, 60611, SL/RS	DP 40	+82.5/-90	6.0	0.03	141"x83"	DR-163
120611, SLPS/SPRS	DP 40	+82.5/-90	6.0	0.03		DR-165
3080, L/R	DP 40	+97.5/-112.5	6.0	0.03		FL12624.1 (v. 2007)
6080, LP/PR	DP 40	+97.5/-112.5	6.0	0.03	HGD-R40	FL6715.1 (v. 2007)
6080, SL/RS	DP 40	+97.5/-112.5	6.0	0.03	141″x96″	DR-162
12080, SLPS/SPRS	DP 40	+97.5/-112.5	6.0	0.03		DR-165

#### Inswing - AAMA Test Results (3/4 Lite Panel)

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	Certification
9080, SLP	DP 25	+75/-75	3.75	0.01	HGD-R25	Approval Pending

#### **Outswing - AAMA Test Results (Full Lite Panel)**

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	F.B.C. & T.D.I. Approval No.
3068, 30611, L/R	DP 65	+97.5/-97.5	9.75	0.03		FL12624.2 (v. 2007) FL6716.1 (v. 2007) DR-160 DR-161
6068, 60611, LP/PR	DP 65	+97.5/-97.5	9.75	0.03		
6068, 60611, SL/RS	DP 65	+97.5/-97.5	9.75	0.03		
120611, SLPS/SPRS	DP 65	+97.5/-97.5	9.75	0.03	HGD-R65	
3080, L/R	DP 65	+97.5/-97.5	9.75	0.03	141"x83"	
6080, LP/PR	DP 65	+97.5/-97.5	9.75	0.03		DR-164
6080, SL/RS	DP 65	+97.5/-97.5	9.75	0.03	]	
12080, SLPS/SPRS	DP 65	+97.5/-97.5	9.75	0.03		

#### Outswing - AAMA Test Results (3/4 Lite Panel)

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	Certification
9080, SLP	DP 50	+75/-75	7.50	0.01	HGD-R50	FL 12622.1

#### **Energy Performance Rating (Full Lite Panel)**

Product Description	U-Factor (BTU/hrft²ºF)	Solar Heat Gain Coefficient	Visible Light Transmittance
2 / SS / 0.042 / ARG / 0.444 / N	0.29	0.24	0.40
2 / SS / 0.042 / ARG / 0.444/ G	0.29	0.21	0.34
2 / SS / 0.042 / ARG / 0.567 / N	0.28	0.26	0.39
2 / SS / 0.042 / ARG / 0.567 / G	0.28	0.23	0.33





### **Vented Sidelight**

#### **AAMA Test Results**

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard
80611, LLPR	DP 30	+30.0/-30.0	4.5	0.02	HGD-LC30 94"x83"

### **Energy Performance Rating**

Product Description	U-Factor (BTU/hrft²°F)	Solar Heat Gain Coefficient	Visible Light Transmittance
2 / SS / 0.042 / ARG / 0.444 / N	0.29	0.24	0.40
2 / SS / 0.042 / ARG / 0.444 / G	0.29	0.21	0.34
2 / SS / 0.042 / ARG / 0.567 / N	0.28	0.26	0.39
2 / SS / 0.042 / ARG / 0.567 / G	0.28	0.23	0.33

\*\*For Florida Buildina Code Approval, please see http:// www.floridabuilding.org/pr/pr\_app\_srch.aspx. For Texas Department of Insurance Approval see http:// www.tdi.state.tx.us/wind/prod/indexdr.html . For Dade County Approval, see http://www.co.miami-dade.fl.us. buildingcode/pc-search\_app.asp.

Product Description: # glazing layers / spacer type / low-e emissivity (surface) , gap fil / gap width / grilles

SS = stainless steel N=no arille

# **Test Results**

### **Gliding Patio Doors**

#### **AAMA Test Results**

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	F.B.C. & T.D.I. Approval No.
6068, 60611, LS/SR (XO/OX)	DP 50	+75/-75	7.5	0.26		DR-134
9068, 90611, SSR/LSS (OOX/XOO)	DP 50	+75/-75	7.5	0.26	SGD-R50 141"X83"	
120611, SPLS (OXXO)	DP 50	+75/-75	7.5	0.26	141 705	FL10181.1 (v. 2007)
6080, LS/SR (XO/OX)	DP 50	+75/-75	7.5	0.18	SGD-R50 72"X96"	
9080, SSR/LSS (OOX/XOO)	DP 50	+75/-75	7.5	0.10	SGD-R50	
12080, SPLS (OXXO)	DP 50	+75/-75	7.5	0.10	141"X96"	FL10181.1 (v. 2007)
80611, 8080, LS/SR (XO/OX)	DP 50	+75/-75	7.5	0.23	SGD-C50	
12080, SRR/LSS (OOX/XOO)	DP 50	+75/-75	7.5	0.23	145"X96"	

<sup>\*\*</sup>For Florida Building Code Approval, please see http://www.floridabuilding.org/pr/pr\_app\_srch.aspx. For Texas Department of Insurance Approval, see http://www.tdi.state.tx.us/wind/prod/indexdr.html . For Dade County Approval, see http://www.co.miami-dade.fl.us/buildingcode/pc-search\_app.asp.

#### **Energy Performance Rating**

Product Description	U-Factor (BTU/hrft²ºF)	Solar Heat Gain Coefficient	Visible Light Transmittance
2 / SS / 0.042 / ARG / 0.444/ N	0.29	0.27	0.45
2 / SS / 0.042 / ARG / 0.444/ G	0.29	0.23	0.39
2 / SS / 0.042 / ARG / 0.567 / N	0.29	0.29	0.44
2 / SS / 0.042 / ARG / 0.567 / G	0.29	0.26	0.38





Product Description: 1.# glazing layers / spacer type / low-e emissivity (surface) / gap fil / gap width / grilles 2. SS = stainless steel, ARG = argon, N=no grille, G= with grille

### **Transom Test Results**

#### **AAMA Test Results**

Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	Using	Certification
GTI 6020	DP 80	+120/-120	12.0	0.01	TR-LC80 71-1/4"X24"	Insuring	
GTI 12020 (with mullion)	DP 75	+120/-120	11.25	0.01	TR-R75 145-3/8"X24"	Inswing	
GTO 6020	DP 80	+120/-120	12.0	0.01	TR-LC80 71-1/4"X24"	0	FL10185.1
GTO 12020 (with mullion)	DP 75	+120/-120	11.25	0.01	TR-R75 145-3/8"X24"	Outswing	(v. 2007)
GTG 6020	DP 80	+120/-120	12.0	0.01	TR-LC80 71-1/4"X24"	Cl: -l:	
GTG 12020 (with mullion)	DP 75	+120/-120	11.25	0.01	TR-R75 145-3/8"X24"	Gliding	

Product Description: 1. # glazing layers / spacer type / low-e emissivity (surface) / gap fil / gap width / grilles 2. SS = stainless steel, ARG = argon, N=no grille, G= with grille

### **Neuma Classic Patio Doors**

### **Energy Performance Rating**

Product Description	U-Factor (BTU/hrft <sup>2</sup> oF)	Solar Heat Gain Coefficient	Visible Light Transmittance
2/SS/0.042/ARG/0.444/N	0.31	0.24	0.40
2/SS/0.042/ARG/0.444/G	0.31	0.21	0.34
2/SS/0.042/ARG/0.567/N	0.31	0.26	0.39
2/SS/0.042/ARG/0.567/G	0.31	0.23	0.33

#### **AAMA Test Results**

Think lest liesales							
Product specification	Design Pressure Rating	Performance Pressure (psf)	Water Resistance (psf)	Air Infiltration (scfm/ft²)	AAMA 101 Standard	Certification	
Double Hinged Inswing	DP35	+60.0/-75.0	5.25	0.18	HGD-R35 71-1/4"X82-1/2"		
Double Hinged Outswing	DP30	+75.0/-45.0	7.5	0.03	HGD-R30 71-1/4"X82-1/2"	FL12890.1	
Center Hinged Inswing	DP35	+75.0/-75.0	5.25	0.15	HGD-R35 71-1/4"X82-1/2"	FL12890.2	
Center Hinged Outswing	DP50	+75.0/-75.0	7.5	0.02	HGD-R50 71-1/4"X82-1/2"		

# **Test Results** Hinged & Gliding Doors - Impact Rated

### **Hinged Patio Doors** - Impact & Cycle Testing Performance

Product	Max. Testing	D.P.	Test Sta	Certification		
specification	Dimension	Rating	(psf)	1050 500		certimeation
Inswing/Outswing SLPS (OXXO)	12′1″ x 8′0″	DP 50	+75/-75	AMMA 506-2000	ASTM E1886-04 ASTM E1996-03	DR-165 DR-267
Inswing/Outswing SLPS (OXXO)	12′1″ x 6′11″	DP 50	+75/-75	AMMA 506-2000	ASTM E1886-04 ASTM E1996-03	DR-165 DR-267
Inswing/Outswing SL/RS (OX/XO)	6′1″ x 6′11″	DP 50	+75/-75	AMMA 506-2000	ASTM E1886-04 ASTM E1996-03	DR-165 DR-267
Inswing LPR (XXX) Outswing SLP (OXX)	9′1″x 8′0″	DP 50	+75/-75	TAS 201-94 TAS 202-94 TAS 203-94	ASTM E1886-02 ASTM E1996-02	Dade County N.O.A. 06-0411.05 Expiration Date: Aug 31, 2011 DR-164 Dade County N.O.A. 06-0411.04 Expiration Date: Aug 17, 2011
Outswing SLPL (OXXX)	12′1″ x 8′0″	DP 70	+105/-105	TAS 201-94 TAS 202-94 TAS 203-94		FL12639 (v. 2007) FL12641 (v. 2007) Dade County N.O.A. 08-1118.08 Expiration Date: April 29, 2014 Dade County N.O.A. 08-1118.09 Expiration Date: April 20, 2014
Outswing SLP (OXX)	9′1″ x 6′11″	DP 70	+105/-105	TAS 201-94, TAS 202	2-94, TAS 203-94	Approval Pending

### 3/4 Lite Panel - Impact & Cycle Testing Performance

Product specification	Max. Testing Dimension	D.P. Rating	Structure Performance (psf)	Test Standard	Certification
Inswing SLP (OXX)	8′10″ x 8′0″	DP 50	+75/-75	ASTM E1886-05; ASTM E1996-05	Approval Pending
Outswing SLP (OXX)	8′10″ x 8′0″	DP 50	+75/-75	ASTM E1886-05; ASTM E1996-05	FL12622.2

<sup>\*\*</sup>For Florida Building Code Approval, please see http://www.floridabuilding.org/pr/pr\_app\_srch.aspx. For Texas Department of Insurance Approval, see http://www.tdi.state.tx.us/wind/prod/indexdr.html For Dade County Approval, see http://www.co.miami-dade.fl.us/buildingcode/pc-search\_app.asp.

### **Gliding Patio Doors** - Impact & Cycle Testing Performance

Product specification	Max. Testing Dimension	D.P. Rating	Structure Performance (psf)	Test Standard	Certification
SRS (OXO)	12′0″x8′0″	DP 50	+75/-75	TAS 201-94 TAS 202-94 TAS 203-94	Dade County N.O.A. 05-0921.10 Expiration Date: Aug. 03, 2011
SRS (OXO)	12′0″x8′0″	DP 50	+75/-75	ASTM E1886-04 ASTM E1996-04	DR-166
SPLS (OXXO)	12′0″x8′0″	DP 50	+75/-75	TAS 201-94 ASTM E1886-02 TAS 202-94 ASTM E1996-02 TAS 203-94	FL12623.1  Dade County  N.O.A. 08-0416.04  Expiration Date: Sep. 18, 2013

### **Transom Test Results** - Impact & Cycle Testing Performance

34

**Sound Transmission Class - Hinged** 

6068, LP Outswing (1" Special Glass)

Product specification	Max. Testing Dimension	D.P. Rating	Structure Performance (psf)	Test Standard	Certification
GTI 6020, GTO 6020, GTG 6020	6′2″ x2′0″	DP 80	+120/-120	TAS 201-94 TAS 202-94 TAS 203-94	FL13084.1 FL13084.2
GTI 12020, GTO 12020, GTG 12020 (with mullion)	12′1″x2′3″	DP 80	+120/-120	TAS 201-94 TAS 202-94 TAS 203-94	Dade County N.O.A. 09-0305.03 09-0305.04 Expiration Date: July 15, 2014

### **Sound Transmission Class - Gliding**

						_	
	Product specification	STC	OITC	]	Product specification	STC	OITC
	6068, LP Inswing (1" Laminated Glass)	34	30	]	6068, SR Gliding (1" Laminated Glass)	32	29
	6068, LP Inswing (1" Special Glass)	35	31	]	6068, SR Gliding (1" Special Glass)	33	30
	6068, LP Outswing (1" Laminated Glass)	34	30	]			

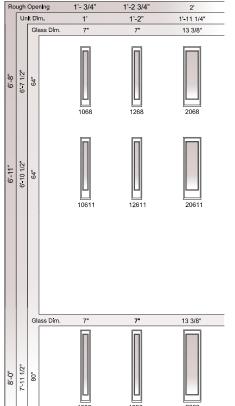




# **Units and Dimensions Inswing & Outswing Patio Door**

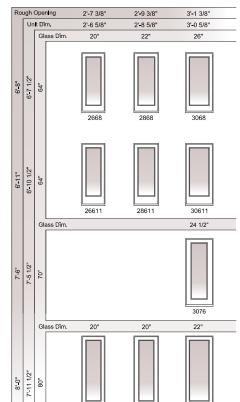
### Sidelight

Scale = 1/120

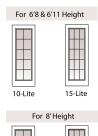


### Single Panel

Scale = 1/120



#### Standard Grille Patterns





### Inswing



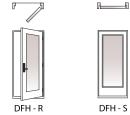






### Outswing





### **LEGEND**

- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option

P= Passive

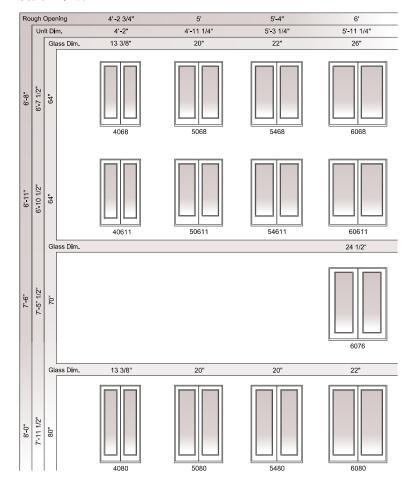
S= Stationary

R= Hinge at right side exterior view

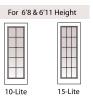
L = Hinge at left side exterior view

### Two Panel

Scale = 1/120



#### Standard Grille Patterns





### **LEGEND**

- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option
- \* Special order for 4068/40611/4080-SS

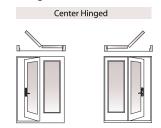
P= Passive

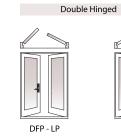
S= Stationary

R= Hinge at right side exterior view

L = Hinge at left side exterior view

#### Inswing









Stationary

### Outswing



Center Hinged





Double Hinged

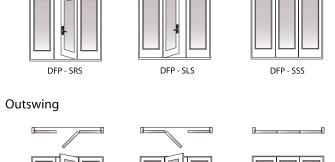


\* DFH - SS

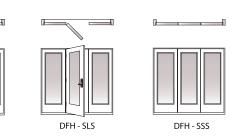
# Units and Dimensions Inswing & Outswing Patio Door

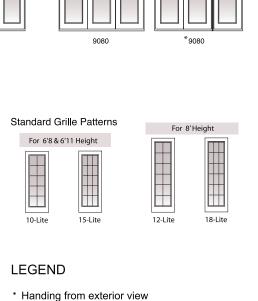
# Units and Dimensions 3/4 Lite Patio Door

# Three Panel Scale = 1/120 7'-4 9/16" 7'-10 9/16" 8'-1 1/4" 8'-10 9/16" 9'-1 1/4" Rough Opening 7'-7 1/4" 7'-3 13/16" 7'-6 1/2" 7'-9 13/16" 8'-0 1/2" 8'-9 13/16" 9'-0 1/2" Unit Dim. Inswing Standard Grille Patterns For 8'Height



54





Doors are not reversible

\* For Outswing DP 70 only

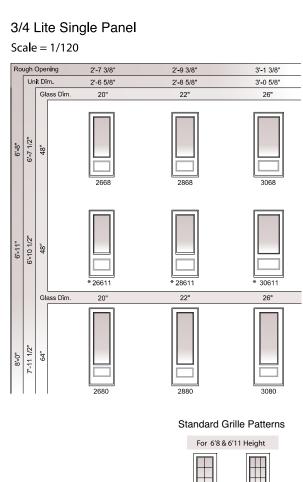
R= Hinge at right side exterior view

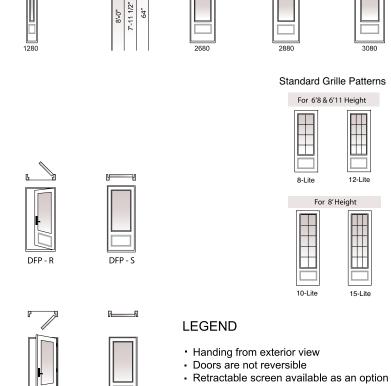
S= Stationary

- Retractable screen available as an option

# 3/4 Lite Sidelight Scale = 1/120Rough OpenIng 1'-2 3/4" Unit Dim. 1'-2" \*12611 Inswing Outswing

DFH - R





- Iteliaciable si

S= Stationary

P= Passive

R= Hinge at right side exterior view

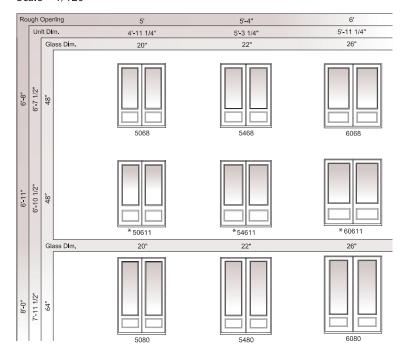
L = Hinge at left side exterior view

\* For Inswing Only

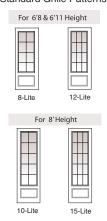
# Units and Dimensions 3/4 Lite Patio Door

### 3/4 Lite Double Hinged

Scale = 1/120



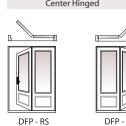
#### Standard Grille Patterns



#### **LEGEND**

- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option
- P= Passive
- S= Stationary
- R= Hinge at right side exterior view
- L = Hinge at left side exterior view
- \* For Inswing Only

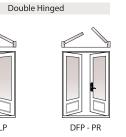
#### Inswing









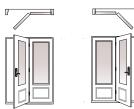




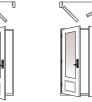


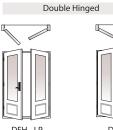
Stationary

### Outswing



Center Hinged





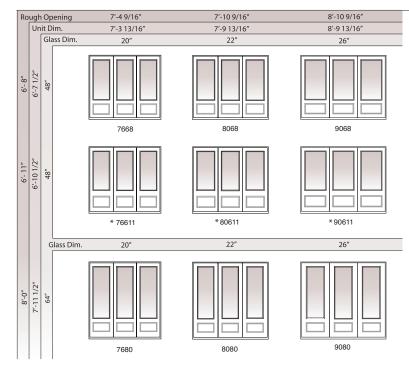




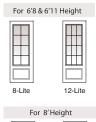
Stationary

### 3/4 Lite Three Panel

Scale = 1/120



#### Standard Grille Patterns





#### Inswing



### Outswing



### LEGEND

- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option
- P= Passive
- S= Stationary

R= Hinge at right side exterior view

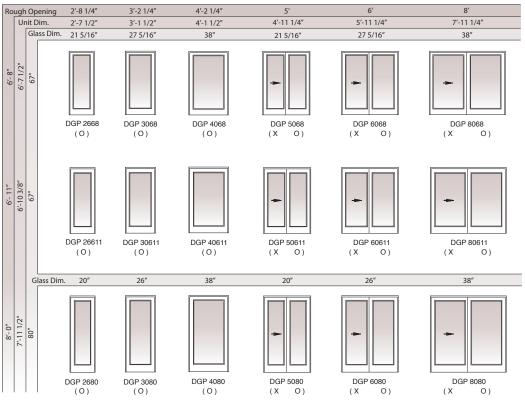
- L = Hinge at left side exterior view
- \* For Inswing Only

# **Units and Dimensions Gliding Patio Door**

# **Units and Dimensions Gliding Patio Door**

#### Single & Two panel





#### Standard Grille Patterns

For 26, 30, 50, 60 Width 6'8 & 6'11 Height items





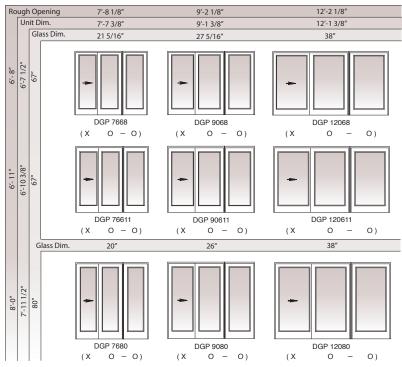
#### **LEGEND**

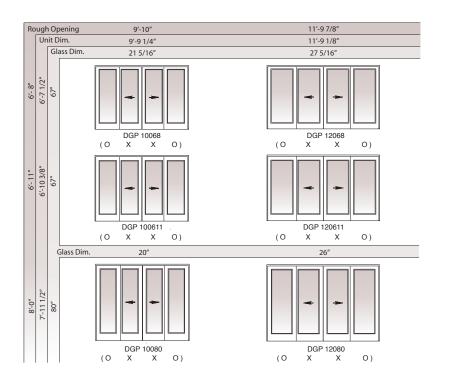
- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option
- O = Fixed Panel
- X = Active Panel
- S = Stationary Panel

Reference	One Panel	Two F	Panels
Handing Call-out	0	ОХ	ХО
Reference Code	S	SR	LS

### Three & Four panel

Scale = 1/120





Three Panels		
O-OX		
SSR		

Reference	Three	Panels
Handing Call-out	ОХ-О	O-XO
Reference Code	SRS	SLS

#### Standard Grille Patterns

For 26, 30, 50, 60 Width 6'8 & 6'11 Height items



15-Lite



Reference	Four Panels
Handing Call-out	OXXO
Reference Code	SPLS

#### Standard Grille Patterns

For 26, 30, 50, 60 Width 6'8 & 6'11 Height items



For 8' Height



### **LEGEND**

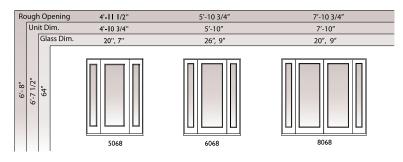
- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option
- O = Fixed Panel
- X = Active Panle
- S = Stationary Panel

# Units and Dimensions Vented Sidelight Patio Door

# Units and Dimensions Neuma Classic Patio Door

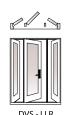
### Vented Sidelight

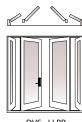
Scale = 1/120

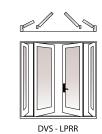


### Inswing Vented Sidelight









### LEGEND

- Handing from exterior view
- Doors are not reversible
- Retractable screen available as an option

P= Passive

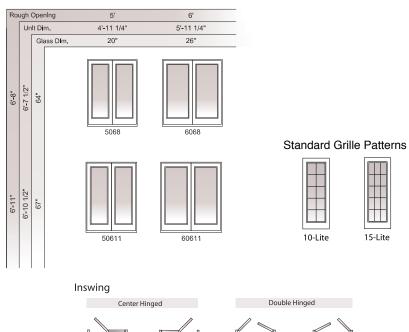
S= Stationary

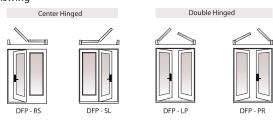
R= Hinge at right side exterior view

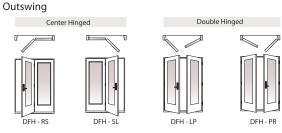
L = Hinge at left side exterior view

### Neuma Classic

Scale = 1/120



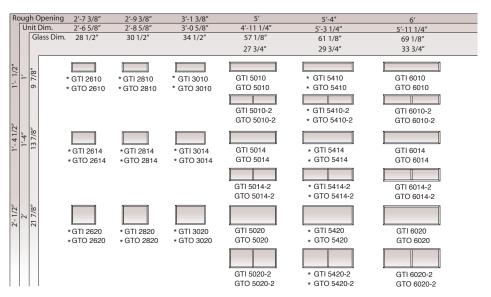


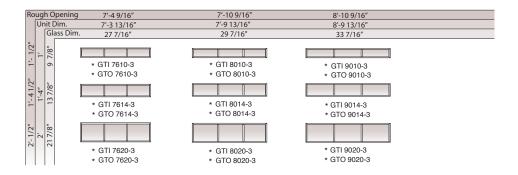


# **Units and Dimensions** Transom for Hinged Patio Door

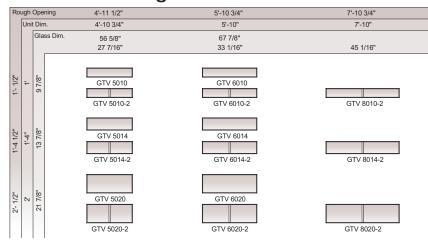
# **Units and Dimensions** Transom for Gliding Patio Door

Scale = 1/120





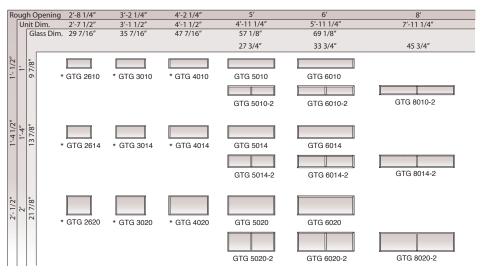
### For Vented Sidelight



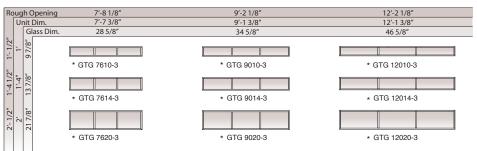
#### LEGEND

- 1. Rough Opening Width=Unit Dim. Width + 3/4"
- 2. Rough Opening Height = Unit Dim. Height + 1/2"
- 3. Glass Option: Clear / Inner Grille / Art Glass
- 4. Custom Size Also Available
- 5. \* By Special Order
- 6. Standard transom are equal size glass
- 7. Special size or special Lite pattern must be by special order

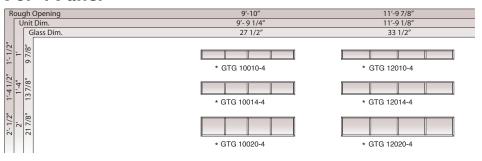
#### Scale = 1/120



### For 3 Panel



### For 4 Panel



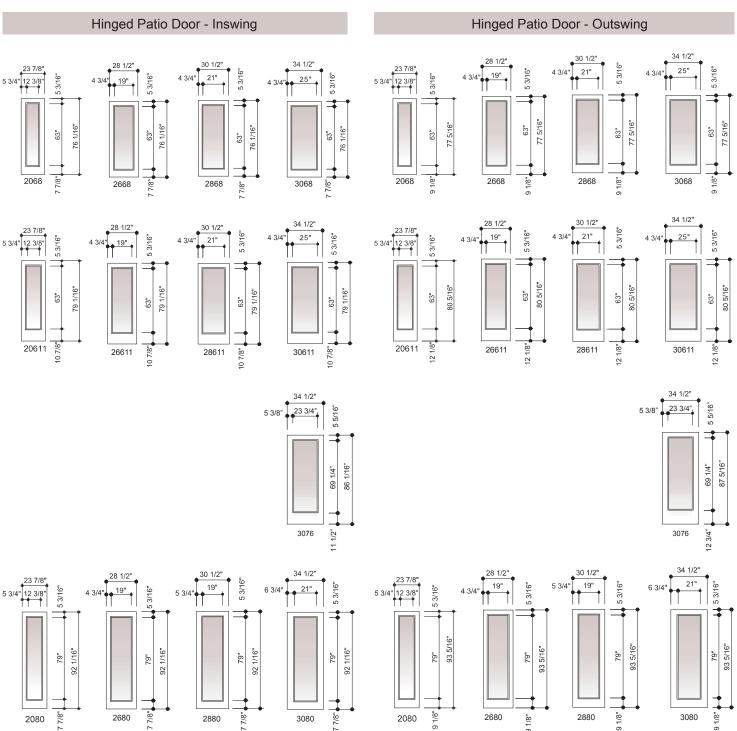
#### **LEGEND**

- 1. Rough Opening Width=Unit Dim. Width + 3/4"
- 2. Rough Opening Height = Unit Dim. Height + 1/2"
- 3. Glass Option: Clear / Inner Grille / Art Glass
- 4. Custom Size Also Available
- 5. \* By Special Order
- 6. Standard transom are equal size glass
- 7. Special size or special Lite pattern must be by special order

# **Standard Patio Door Slabs**

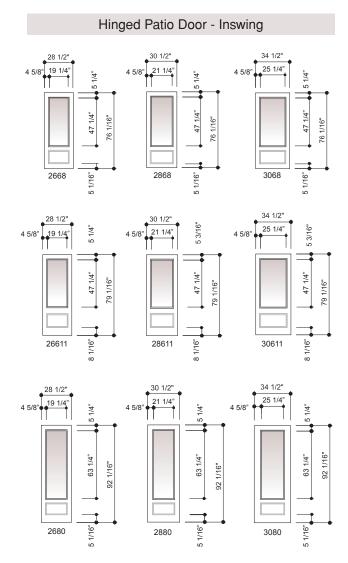
### **Inswing & Outswing Patio Doors**

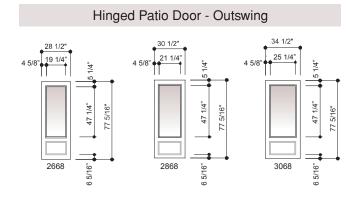
Scale = 1/120

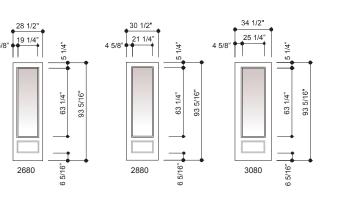


## 3/4 Lite Inswing & Outswing Patio Doors

Scale = 1/120



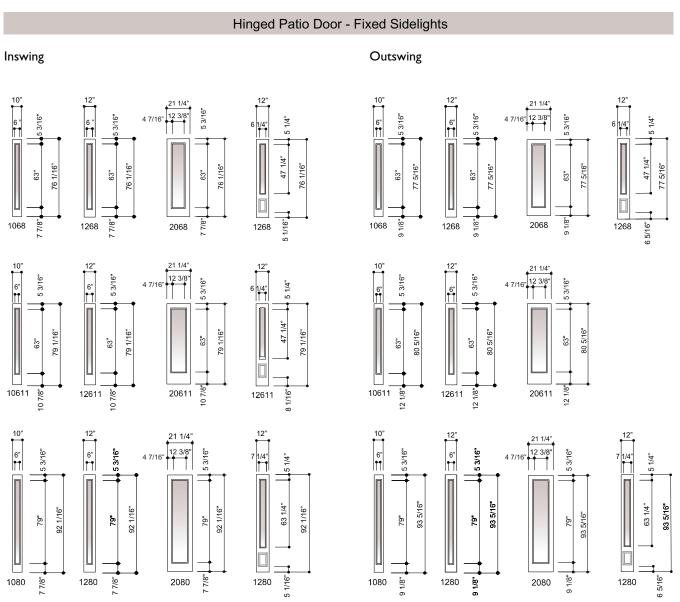




# **Standard Patio Door Slabs**

## **Sidelights**

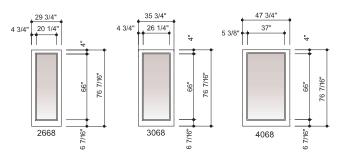
Scale = 1/120

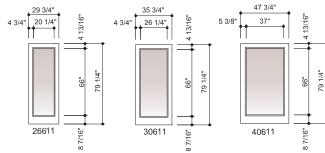


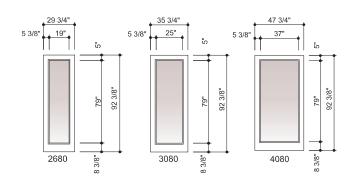
## **Gliding Patio Doors**

Scale = 1/120

### Gliding Patio Door

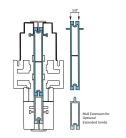




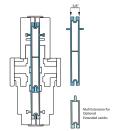


### **Mull Kits**

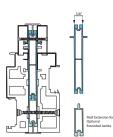
### Hinged Outswing



### Hinged Inswing



When creating a custom configuration by combining panels and door units, add 5/8" to the rough opening to allow for the width of the aluminum mull.



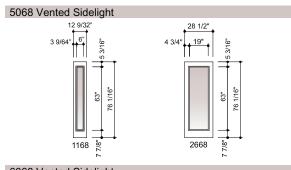
Gliding

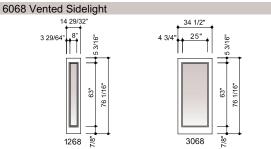
www.neumadoors.com

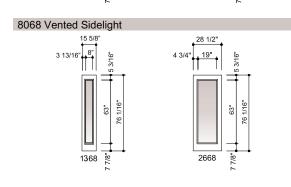
## **Vented Sidelight Patio Doors**

Scale = 1/120

### Vented Sidelight

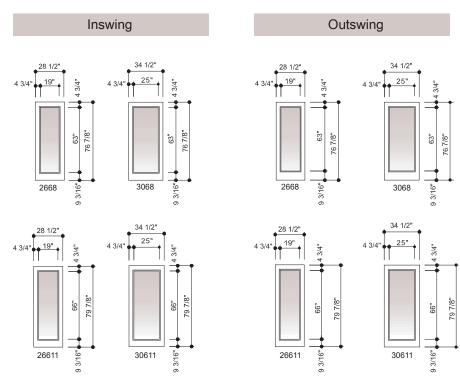




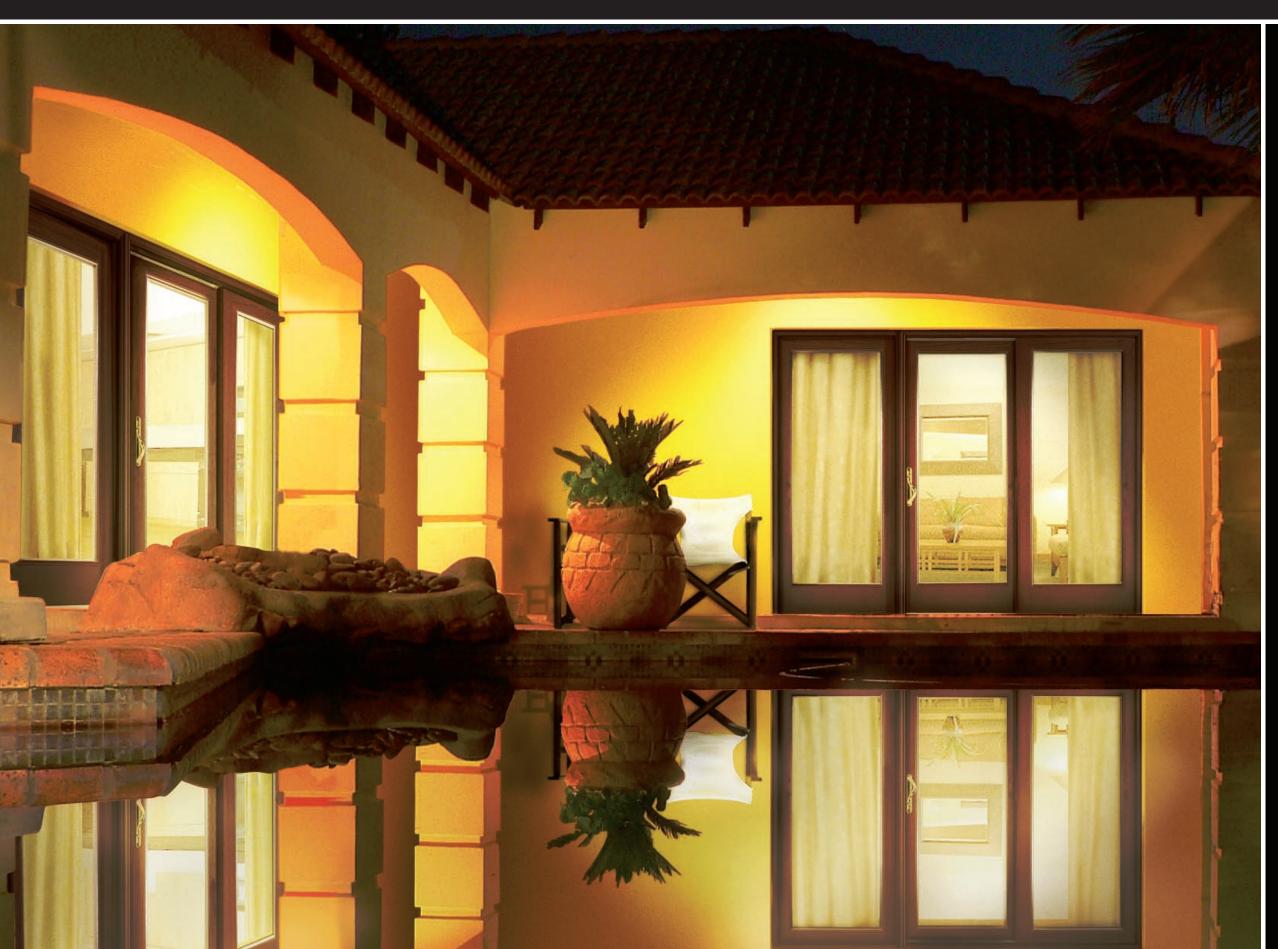


### **Neuma Classic Patio Doors**

Scale = 1/120



# Designs that fit any lifestyle...



# Neuma DOORS

# **Product Warranty**

This warranty is for the original purchaser, and is non-transferable. Nan Ya Plastics Corp. warrants the Neuma Patio Door system to be free of defects in materials and workmanship from the date of original installation when it has been properly installed in compliance with Nan Ya Installation Instruction. The following exclusive Lifetime Limited Warranties apply in place of all other warranties, expressed or implied.

**Door components:** including jambs, mullions, astragals, brick-mould, transom, and door panels; excluding glass components and hardware components, for LIFETIME of original purchaser. Corporation customers are limited to a TWENTY (20) YEARS warranty.

**Retractible Screens:** 0NE (1) YEAR limited warranty for normal use of screen and ironware. Details are available on our website at www.neumadoors.com. This warranty does not include, nor does it cover Neuma's conventional screens.

**Prefinishes:** Neuma does not warranty the finish of a patio door system that has a pre-finished on the interior and exterior door panels.

Glass components: Factory installed glass components to be free from defects in materials and workmanship, including seal failure, a period of TWENTY (20) YEARS for insulated glass, TEN (10) YEARS for special laminated glass. Conforming to specifications set forth in Federal Specification C 1036-85.

**Door hardware components:** all factory installed door hardware components of your Neuma Door are warranted to be free from defects in materials and workmanship for a period of TEN (10) YEARS. The warranty excludes discoloration of the hardware finish, improper installation.

Exclusions: The terms of this warranty exclude failures which are the result of or involve;

- Accident, abuse or improper use.
- Damage due to freight carriers, common carriers, private transportation or any other means of transportation or handling, following arrival at the port of destination.
- Misapplication, faulty building construction or design, including but not limited to installation or use in areas or high vibration.
- Exposure of the Neuma Door or its systems (before installation of the door) to the elements, improper or insufficient handling storage, installation, maintenance or service.
- Fire, corrosive fumes, acts of God, and /or any events or actions beyond the control of Nan Ya Plastics Corp.
- All components, parts, glass and labor supplied by parties other than Nan Ya Plastics Corp., or its agents.
- \* This is a general overview or our warranty for details please see the warranty sheet included with your door.



# NAN YA PLASTICS CORP. USA

8989 North Loop East HOUSTON, Texas 77029 Toll free: 1-866-Doors-15 1-866-366-7715

Fax: 1-888-862-6555 www.neumadoors.com